**FOURTH UNITED NATIONS CONFERENCE ON LDCS**

2011
Venue and date, TBC
PLENARY
Committee of the Whole

**RELEVANT INTERGOVERNMENTAL PROCESSES AND GLOBAL EVENTS**

- ECOSOC; General Assembly; TDB, UNCTAD; Conference on Climate Change; 10-year Review of the MDGs.

**PREPARATORY PROCESS**

- Intergovernmental Preparatory Committee (Late 2010 and Early 2011)
  - New York

- Regional Review Meeting in Africa (Dates TBC)
  - Addis-Ababa, Ethiopia
  - First half 2010

- Regional Review Meeting in Asia & Pacific (Date TBC)
  - Bangkok, Thailand
  - First half 2010

- Country Level Preparations 2009/2010

- Advocacy Events and Initiatives 2009-2011

- Relevant Intergovernmental Processes and Global Events * 2009-2011

*Relevant intergovernmental processes: ECOSOC; General Assembly; TDB, UNCTAD; Conference on Climate Change; 10-year Review of the MDGs.